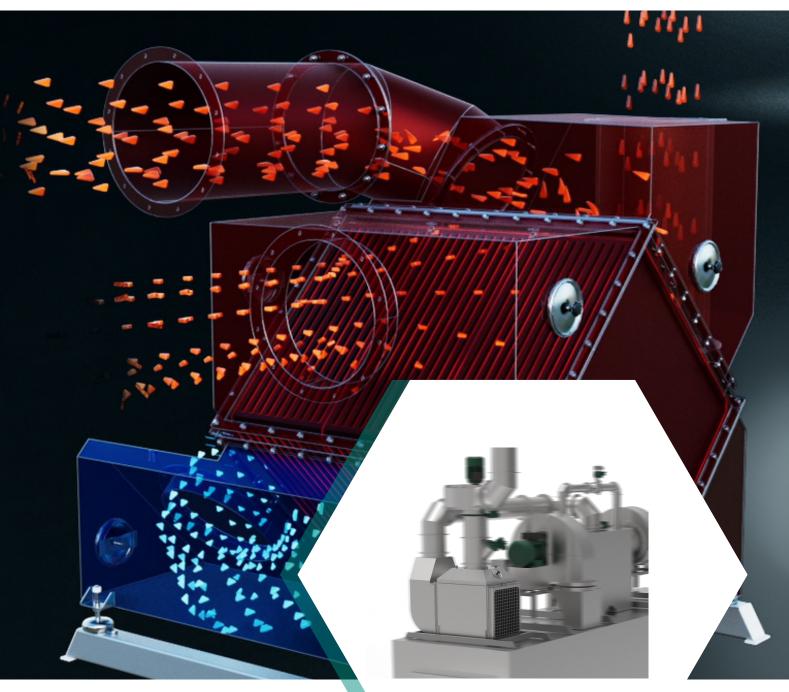
## **ECO** CON

# VETEC ANLAGENBAU

### **HEAT RECOVERY SYSTEM**



The **ECO** <sup>con</sup> enables the recovery and use of waste heat to further minimize energy consumption and reduce the environmental impact. This innovative system is suitable for AEROMAT Installations.



## VETEC ANLAGENBAU

### **BENEFITS**

## 1.

#### TOP ENERGY EFFICIENCY

- During the energy-intensive drying step, the fresh air from the production area is pre-heated by the exhaust air of the installation and fed to the process
- The energy demand of the installation can be reduced by up to 30%.

## 2.

#### **OUTSTANDING CLIMATE PROTECTION**

Environmental impact is reduced to a minimum

## **3.**

#### **MAXIMUM USER FRIENDLINESS**

The profitability of ECO CON is shown and evaluated in our control system MICROMAT.

#### **EXAMPLE OF RETURN ON INVEST**

| PRECONDITIONS        | UNIT              | VALUE |
|----------------------|-------------------|-------|
| Quantity of trolleys | -                 | 8     |
| Loading              | kg/trolley        | 200   |
| Total weight         | kg                | 1600  |
| Heating              | kWh               | 1365  |
| Electricity          | kWh               | 119   |
| Production time      | hours/day         | 23    |
|                      | days/week         | 7     |
|                      | weeks/year        | 50    |
|                      | hours/week        | 161   |
| Prices               | gas €/kWh         | 0,060 |
|                      | electricity €/kWh | 0,261 |
| Temperatures         | fresh air °C      | 15    |
|                      | process °C        | 85    |
| Drying time          | hours             | 6     |

| RESULTS                      | UNIT      | AMOUNT     |  |
|------------------------------|-----------|------------|--|
| EXPENSES                     |           |            |  |
| Gas (drying)                 | €/batch   | 81,90      |  |
| Electricity                  | €/batch   | 186,27     |  |
| COSTS WITHOUT HEAT EXCHANGER |           |            |  |
| Energy costs                 | €/batch   | 268,17     |  |
|                              | €/year    | 332.122,16 |  |
|                              | Cent/kg   | 16,76      |  |
| Savings                      | kWh/batch | 442,2      |  |
|                              | €/batch   | 46,19      |  |
| COSTS WIT HEAT EXCHANGER     |           |            |  |
| Energy costs                 | €/batch   | 221,98     |  |
|                              | €/year    | 274.916,92 |  |
|                              | Cent/kg   | 13,87      |  |
| SAVINGS PER YEAR             | €         | 57.205,24  |  |

Source: Dog food producer EU / 2024

#### **DIMENSIONS**

The dimension of ECO CON is individual for each installation, determined by the customer's conditions.



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